

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D412-630 REV. M OR EARLIER AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-630 REV. 4 OR EARLIER

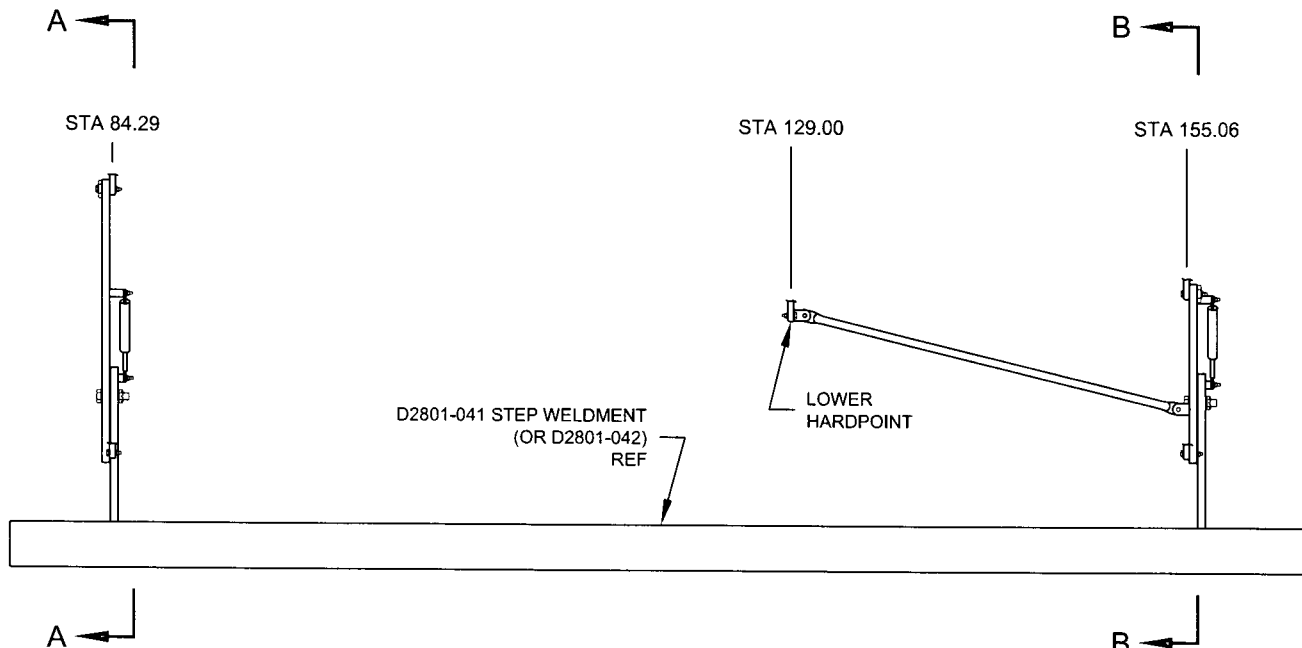
REF. CANADIAN STC: SH96-69

REF. FAA STC: SR00595NY, SR00597NY, SR00598NY

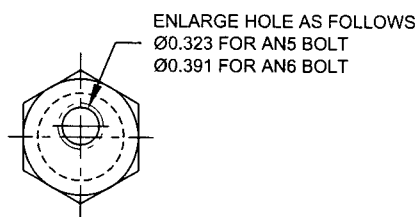
REF. EASA STC: EASA.IM.R.S.01204

REF. JCAB STC: STC-112-2-TYO

ON D412-630-013/-014 STEPS, IT IS ACCEPTABLE TO OPEN UP THE HOLE IN D2806-1/-3 BUSHING TO MATCH
THE AIRCRAFT HARDPOINT AND CHANGE THE BOLT SIZE FROM AN4 TO AN5 OR AN6 AT STA 84.29 AND
STA 155.06 AS FOLLOWS:



D412-630-013 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-014 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



DETAIL C: D2806-1/-3 BUSHING MODIFICATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

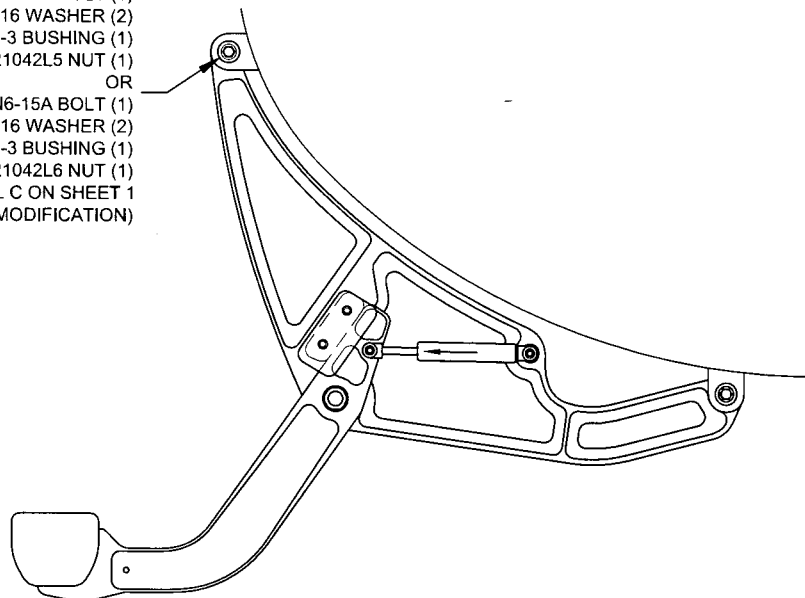
APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.05.01
CERT. NO.: SH96-69
ISSUE NO.: 7

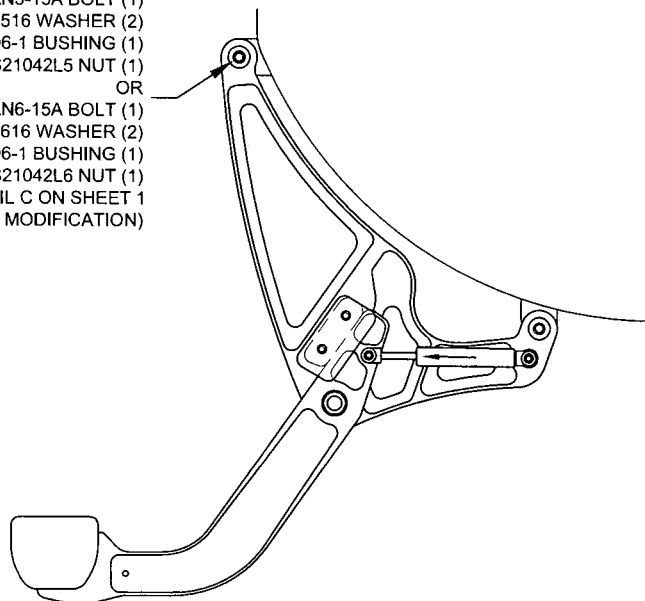
B	ADDED BUSHING MOD AT STA 84.29; REMOVED MOD AT STA 129.00; TITLE WAS BUSHING/CLEVIS MOD). REASON: PAR12-180.	MB	12.05.01
A	NEW ISSUE	MB	06.09.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9353	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING MOD	NTS
DATE	12.05.01	COPYRIGHT © 2006 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

AN5-15A BOLT (1)
 AN960JD516 WASHER (2)
 MODIFIED D2806-3 BUSHING (1)
 MS21042L5 NUT (1)
 OR
 AN6-15A BOLT (1)
 AN960JD616 WASHER (2)
 MODIFIED D2806-3 BUSHING (1)
 MS21042L6 NUT (1)
 (SEE DETAIL C ON SHEET 1
 FOR BUSHING MODIFICATION)



VIEW A-A: D412-630-013/-014 HELI-ACCESS STEP INSTALLATION AT STA 84.29

AN5-15A BOLT (1)
 AN960JD516 WASHER (2)
 MODIFIED D2806-1 BUSHING (1)
 MS21042L5 NUT (1)
 OR
 AN6-15A BOLT (1)
 AN960JD616 WASHER (2)
 MODIFIED D2806-1 BUSHING (1)
 MS21042L6 NUT (1)
 (SEE DETAIL C ON SHEET 1
 FOR BUSHING MODIFICATION)








VIEW B-B: D412-630-013/-014 HELI-ACCESS STEP INSTALLATION AT STA 155.06

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED

BY: 
 D. SHEPHERD (DE # 02)

DATE: 12.05.01
 CERT. NO.: SH96-69
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DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9353	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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